

# High Precision CNC Sheet Metal Bending Machine Hydraulic Press Brake

#### **Basic Information**

Place of Origin: ChinaBrand Name: GENUO

Certification: M.2019.206.C3862
 Model Number: ESC-40T/63T/80T/100T

Minimum Order Quantity:

Price: negotiable Packaging Details: carton box Delivery Time: 70days

Payment Terms: L/C,T/T,D/P,D/A

Supply Ability: 1 Set/Sets Every 15~35 days



#### **Product Specification**

Machine Name: Hydraulic Cnc Bending Machine

Application: Stainless Steel Metal Sheet Plate Bending

CNC Control: ETC-16 CNC Control
 Optional Voltage: 220V/380V/415V/440V

Controller System: Genuo Independent Research And

Development

Color: Customizable
 Machine Motor: STJ Main
 Electrical Components: Schneider

Hydraulic System: Bosch Rexroth Germany

• Oil Pump: Sunny Oil Pump

• After-sales Service: Online Support Video Technical Support

Value-added Services: Presented Two Years Warranty

Type Of Automation: Fully AutomaticCore Selling Point: Competitive Price



## High Precision CNC Sheet Metal Bending Machine Cheap Price Factory Manufacture Hydraulic Press Brake For Sale

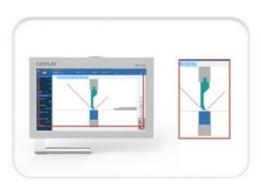
#### **EXCELLENT ESC Series Press Brake**



#### **New Machine description**

GENUO's Excellent ESC series is the latest generation of high-performance synchronized CNC Press Brake.Combining GENUO's independently developed controller, it maximizes value creation and reduces costs.User-friendly operating system and first-class design. Adhering to the philosophy of GENUO (Details Create Quality). With super quality and high precision, it also has a huge competitive advantage. More convenient to use, high cost performance!

#### Machine Controller -



#### ETC-16T

- 15.6 "LED real color LCD screen with friendly man-machine interface, menu operation is easy to learn and easy to use.
- The Linux operating system is stable and reliable. High sensitivity resistive touch screen, support glove operation.
- Intelligent algorithm and Flexible programming, Automatically calculate the bending process, three modes for you to choose from.

## Configuration & Selection

#### Backgauge System -

Backgauge System: Establishing the right back gauge for your projects will allow for increased part production and precision. From intricate parts which typically require more axes to large quantities that require more time and therefore increased cost, the correct back gauge for each job is essential to lowering costs per part which ultimately benefts your bottom line.



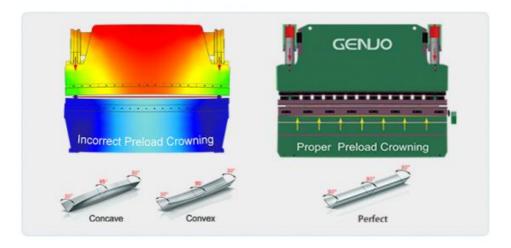


2 Axis Back Gauge (X,R)

4 Axis Back Gauge (X,R,Z1,Z2)

#### Crowing System

Auto Crowing System: To confrm a constant bend angle, manual or CNC crowning is essential which will offset potential deviations and allow for possible tooling wear to maintain parallel contacting surfaces. CNC crowning systems allow the press brake control to be preprogrammed with machine characteristics and defection data. Adjust the calculate and setting accordingly for different characteristics of different materials.



#### Optional Configuration

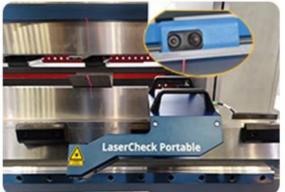


LASER Safety Guards
DSP LASER protects the press brake
operator from the danger of crushing
that can take place accidentally between
the moving part of the machine and the
fixed one. It assures to carry out the
machine working cycle penalizing its
execution time in the least.



CNC Sheet Follower
Suitable for all kinds of large sheet metal,
especially thin metal sheet.Perfect to
maintain synchronization with the





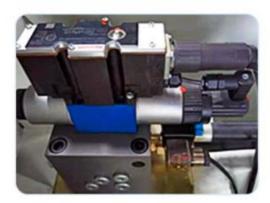
sheet during the bending process.
which lightens the operators work
moving heavy pieces, improves bending
efficiency and reduces operator risk.

#### Angle Measuring System

Automatic angle measuring system can measures workpieces and regulates the angle, regardless of material variations.

Reduce your materials consumption, shorten your machining times to get work started more quickly.

#### Structure Configuration-



Proportional control "hydraulic system block"

Hydraulic transmission with high reliability

Integrated hydraulic system can effectively alleviate the problem caused by leakage of hydraulic fluid.



Strong and durable, ensure the stableoperation of the machine.

Reasonable line connection and arrangement greatly reduces the failure rate.

The integrated control module of hydraulic valve group makes the sliding block move smoothly and accurately.



The deformation is measured accurately

Compensated by feedback method

The accuracy can be achieved uM level



It has good sealing performance, pressure resistance and wear resistance

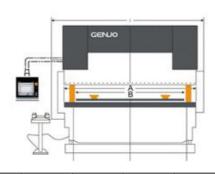
It is elastic enough not to deform due to temperature changes

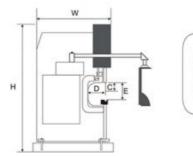
Comply with international safety standards and industrial specifications

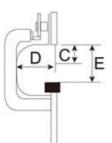
▲ GENUO ETC-16T 4 Axis CNC Control	△ ETC-16T 5 Axis/7 Axis CNC Control
▲ Integral welded rigid high tensile steel frame	△ DSP or SDKELI Lasersafe protection guard
	△ Energy saving & low noise main servo SVP control
▲ Accurate X axis back gauge system	△ 2 Axis(X,R) or 4-Axis (X,R,Z1,Z2)back gauge
▲ CNC Motorized crowning system	△ The CNC Bending Sheet Follower
▲ European-style punch and 4V/2V/1V Dies	△ WILA type top and bottom tool clamping system
▲ Fast punch clamps and movable sliding front support	△ Bending tools management cabinet or trolley



## **ESC TECHICAL SPECIFICATION**







		Α	В	D	E	С			
Model	Nominal Pressure	Length of Table	Distance Between Columns	Throat Death	Open Height	Ram Strokes	Motor Power	Approx Weight	Overall Dimension
ESC	(KN)	(mm)	(mm)	(mm)	(mm)	(mm)	(kw)	(kg)	(L x W x H)(mm)
40T/1600	400	1600	1250	300	420	150	4	2800	1950*1750*2350
63T/2500	630	2500	1960	320	420	150	5.5	4200	2850*1750*2350
80T/2500	800	2500	1960	350	480	200	7.5	4500	2850*1850*2450
100T2500	1000	2500	2000	400	480	200	7.5	5300	2850*1850*2500
100T/320 0	1000	3200	2600	400	480	200	7.5	6500	3850*1850*2600
125T/250 0	1250	2500	2000	400	480	200	7.5	5500	3000*1850*2500
125T/320 0	1250	3200	2600	400	480	200	11	7000	3850*1850*2600
125T/400 0	1250	4000	3200	400	480	200	11	8500	4610*1850*2600
160T/320 0	1600	3200	2600	400	480	200	11	8800	3900*1900*2600
160T/400 0	1600	4000	3200	400	480	200	11	10000	4650*1900*2700
200T/320 0	2000	3200	2600	400	480	200	15	11600	3900*1900*2700
200T/400 0	2000	4000	3200	400	480	200	15	14000	4700*1900*2800
200T/500 0	2000	5000	4000	400	480	200	15	16000	5800*1900*2900
200T/600 0	2000	6000	4900	400	480	200	15	18000	6800*1900*3000
250T/320 0	2500	3200	2600	400	520	250	18.5	12500	3900*2100*2800
250T/400 0	2500	4000	3200	400	520	250	18.5	15000	4700*2100*2900
250T/500 0	2500	5000	4000	400	520	250	18.5	17000	5800*2100*3000
250T/600 0	2500	6000	4900	500	520	250	18.5	20000	6500*2100*3100
320T/320 0	3200	3200	2600	400	520	250	22	14500	4000*2100*3000
320T/400 0	3200	4000	3200	400	520	250	22	17500	4800*2200*3200
320T/500 0	3200	5000	4000	500	520	250	22	20000	5800*2200*3400
320T/600 0	3200	6000	4900	500	520	250	22	23500	6500*2200*3600

400T/400 0	4000	4000	3200	500	600	320	30	22000	4800*2300*3500
400T/600 0	4000	6000	4900	500	600	320	30	31000	6500*2300*3800

#### **MORE DISPLAY**



Hydraulic Torsion Bar

Smart HTC Series



Hydralic Synchronize

Genius HSC Series



Electric-Servo Hybrid

ECO-Green EHC Series



All-Electric Servo CNC

Pure ES Series

### GENDO

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