# **GREEN ECO Series CNC Press Brake 40T-300T High Precision**

# **Basic Information**

• Place of Origin: China . Brand Name: genuo Minimum Order Quantity:

negotiable Packaging Details: carton box • Payment Terms: L/C, T/T, D/P, D/A



# **Product Specification**

**GENUO** Brand: EHC · Series:

Type: **CNC Press Brake** Technology: Double Pump Control • Hydraulic System: Highly Integrated

• Maintenance: Low · Leakage: None Service Life: Longer Servo Motor: Bi-Direction • Pressure Loss: None

**Highest Bending** • Efficiency:

Energy Saving Compared

To Standard:

• Oil Consumption Reduction:90%

· Operation: Quiet GREEN ECO Series CNC Press Brake

# PRESS BRAKES

# **ECO-GREEN EHC Series**



# **Standard Equipment**

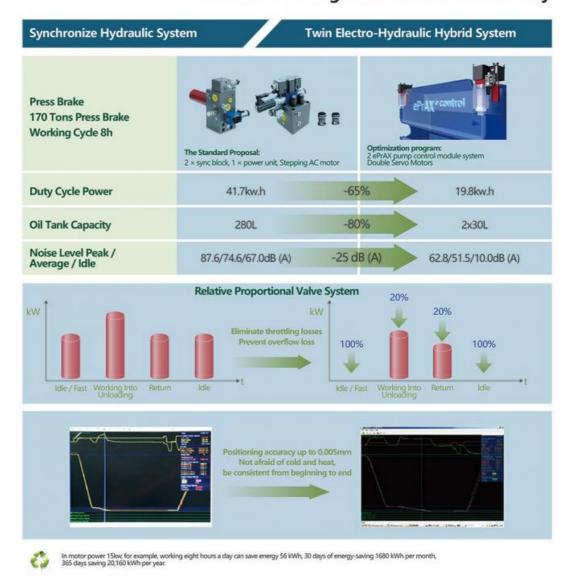
- ◆ CYBELEC CybTouch 12/Delme DA-58T CNC Control
- ◆ Mono block welded rigid to deflection and high tensile steel ♦ 2 axis,4 axis,6 axis back gauge options frame
- ◆ Twin Electro-Hydraulic Hybrid System
- ◆ Accurate heavy-duty X,R axis back gauge system
- ◆ Auto Motorized crowning system
- ◆ European-style punch and 4V/2V/1V Dies
- ◆ Fast punch clamps and movable sliding front support
- GIVI or FAGOR linear encoder
- Special integrated system without oil pipeline design

# **Optional Equipment**

- ♦ Delem DA-66T, CybTouch 15T,ESA 875W
- DSP or Lasersafe Laser front guard options
- ♦ Lasercheck angle detection feedback device
- WILA type top and bottom tool clamping system
- ♦ Bending tools management cabinet or trolley
- ♦ Special heights, Daylight, Throat Depth are available
- ♦ 40~800 Tons and 4~20ft Bending Lengths options
- ♦ Single/Tandem optional

# **Dual Pump Control Mixing Technology**

# A Green Bending Revolution Is Under Way

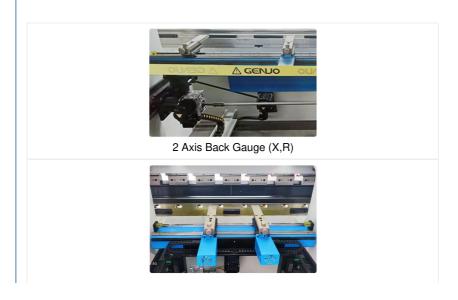


# **Backgauge System**

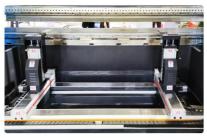
Establishing the right back gauge for your projects will allow for increased part production and precision. From intricate

parts which typically require more axes to large quantities that require more time and therefore increased cost, the correct back gauge for each job is essential to lowering costs per part which ultimately benefts your bottom line.

GENUO technicians are happy to assist you with any questions you may have on your project requirements.



# 4 Axis Back Gauge (X,R,Z1,Z2)

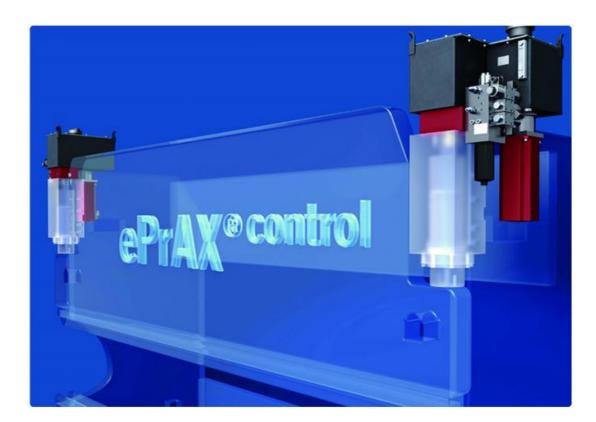


6 Axis Back Gauge (X1,X2,R1,R2,Z1,Z2)

# **WORLD-CLASS HYDRAULIC SYSTEM**



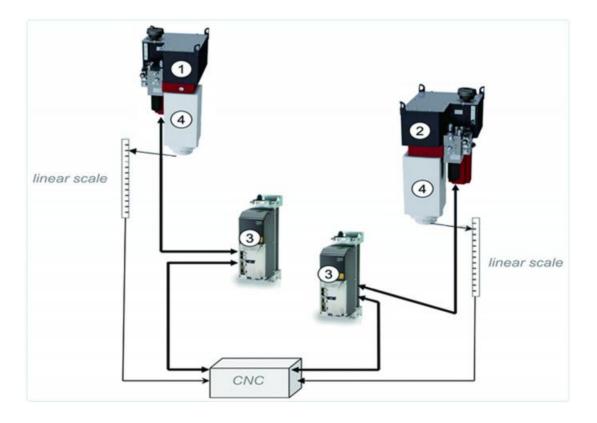
All GENUO's press brakes adopt world-class stable hydraulic system. To ensure the stable operation and lasting accuracy of the machine. At the same time, it also has its own hydraulic proportional synchronization technology, which can be develop and designed for different machines.



ECO-GREEN sereis press brake adopt patented ePrAX control electro-hydraulic Hybrid system. The Servo hybrid is tailored to the special require-ments of drives for CNC press brakes. All required components can be assembled using a modular design, which avoids the external pipeline, make it clean and leakage free to operate, because all the components are comapctly integrated on the cylinder.

Thanks to Servo Hybrid ECO system, we can precisely control the movement of the ram using a minimum amount of oil and energy.





- Eco-friendly, saving 65% energy in comparison to standard press brakes. It also uses 95% less oil, which helps reduce manufacturing costs.
- Fast operating press brake using servo motors and highly effcient pump.
- Most accurate, having high bending accuracy between +/- .00003"
- Highest bending effciency is achieved and no pressure is lost through proportional valves.
- Quietest press brake, at a noise level of 63db. (TUV-SUD certifed)
- No oil heat up thanks to the pumping system which does not run when the machine is in stand-by mode.
- Provides fawless bending for small parts at different points.
- Ease of maintenance. Y1,Y2 axes have stand-alone oil tanks.

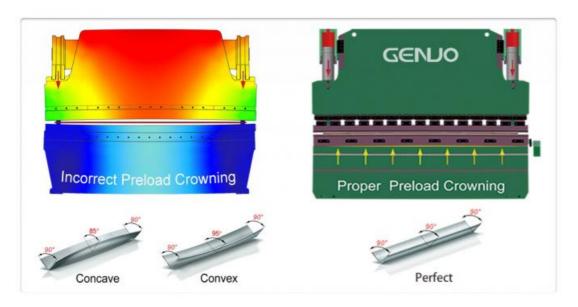
# Auto Crowning Systems

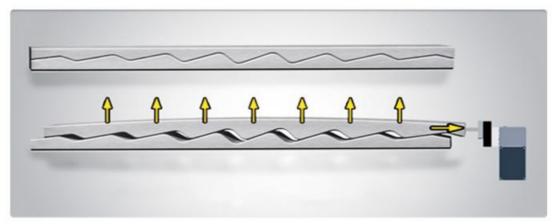
To confrm a constant bend angle, manual or CNC crowning is essential which will offset potential deviations and allow for

possible tooling wear to maintain parallel contacting surfaces.CNC crowning systems allow the press brake control to be

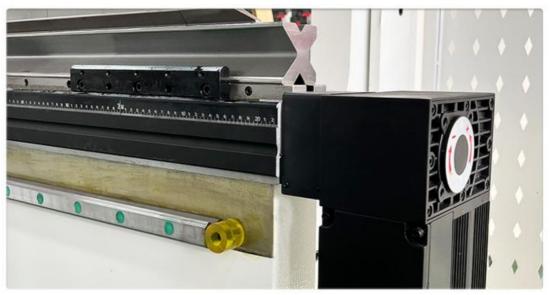
pre-programmed with machine characteristics and defection data.

Adjust the calculate and setting accordingly for different characteristics of different materials.





Standard on GENIUS, ECO-GREEN, GAINT, Optional SMART, ESAY



**CNC Motorized Crowning** 

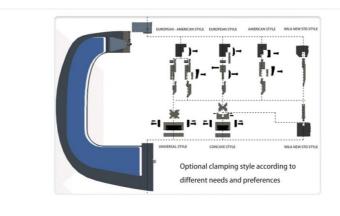
# **Details and Features**

# **▼ TOOLING AND CLAMPING**

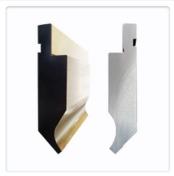
GENUO provides a variety of tooling solutions to meet your different production needs. Not only that, we are also experts in the field of bending tools.

If you have any special bend, our engineers will customize special tools for each workpiece, which greatly expands your press brake function and revenue.

To help greatly improve your productivity and business benefits.







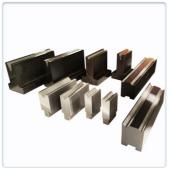
Promecam /EURO Style punch Standard on all series press brake. Optional other shapes.



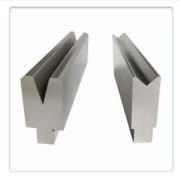
Wila NEW STD. Style punch are optional. The clamp system needs to match this style.



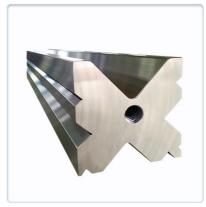
AMERICAN /Heavy Style punch Standard on GAINT. Optional other shapes.



4V,2V Reversible Dies T-Shape V Die Standard on GENIUS, ECO-GREEN. Optional on SMART,ESAY.



Insert V Die Optional on GENIUS, ECO-GREEN,GAINT.



Multi-V Dies Standard on SMART,ESAY, GAINT.Optional on GENIUS, ECO-GREEN.



Upgradeable GENUO One-Key Release Style Or Amada SGRIP Double-Sided Clamps



GENUO One-Key Fast Clamp



Amada SGRIP Punch Holder

# **Optional Configuration**



# **LASER Safety Guards**

DSP LASER protects the press brake ope -rator from the danger of crushing that can take place accidentally between the moving part of the machine and the fixed one. It assures to carry out the machine working cycle penalizing its execution time in the least.

# **Auto Tool Clamping System**

WILA'S state of the art Clamping systems
can offer the ultimate solution when it
comes to efficiently changing tools both
hydraulical and Pneumatic. Accuracy and
ergonomicshave been coordinated to
realize the highest level of productivity.



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### **CNC Sheet Follower**

This CNC bending support suitable for all kinds of large sheet metal, especially thin metal sheet. Perfect to maintain synchron ization with the sheet during the bending process. which lightens the operators work moving heavy pieces, improves bending efficiency and reduces operator risk.

# **Angle Measuring System**

Automatic angle measuring system can measures workpieces and regulates the angle, regardless of material variations.

Reduce your materials consumption.

Shorten your machining times to get work started more quickly.

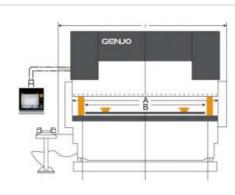




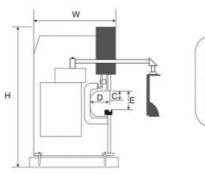
# **Bending Robotic Cell**

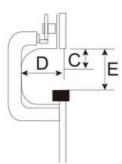
In industry 4.0. Thanks to Genuo's fully automated bending cell solution.Realize unmanned reliable bending production around the clock.All risks associated with part handling during bending are faced by the robot and not by the operator. More safe and efficient

# **ECO Techical Specification**



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Model	Nominal Pressure	A Length of Table	B Distance Between Columns	D Throat Death	Open Height	C Ram Strokes	Motor Power	Approx Weight	Overall Dimension
40T/1600	400	1600	1250	300	420	150	4.	3000	1950*1750*2350
637/2500	630	2500	1980	320	420	150	5.5	4800	2850*1750*2350
80T/2500	900	2500	1960	350	490	200	7.5	5500	3850*1850*2560
100T/3200	1000	3200	2600	400	490	200	7.5	8500	3850*1850*2600
100T/4000	1000	4000	3200	400	490	200	7.5	9600	4610*1850*2700
125T/2500	1250	2500	1960	400	480	200	7.6	7600	3000*1850*2600
125T/3200	1250	3200	2600	400	490	200	- 11	9000	3850*1850*2600
125T/4000	1250	4000	3200	400	480	200	- 11	10000	4610*1850*2700
160T/3200	1600	3200	2600	400	480	200	- 11	10500	3900*1900*2600
160T/4000	1600	4000	3200	400	480	200	- 11	12000	4650°1900°2700
200T/3200	2000	3200	2600	400	480	200	15	12000	3900*1900*2700
200T/4000	2000	4000	3200	400	480	200	15	14000	4700*1900*2700
250T/3200	2500	3200	2600	400	480	200	18.5	14500	3900*2100*2800
250T/4000	2500	4000	3200	400	480	200	18.5	16500	4850*2100*2850
320T/3200	3200	3200	2800	400	490	200	22	17000	3930*2110*3200
3207/4000	3200	4000	3200	400	490	200	22	20000	4830*2110*3200
400T/4000	4000	4000	3200	400	800	320	30	26000	4850*2450*3500
500T/6000	5000	5000	4900	500	600	320	37	40000	6500*2810*4500
600T/6000	6000	6000	4900	500	600	320	45	55000	6500*2910*5100
8007/6000	8000	6000	4720	700	600	400	55	70000	6500*2950*5300

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