ESC Series CNC Press Brake 4 Axis 5 Axis 7 Axis CNC Press Bending Machine

Basic Information

Place of Origin: ChinaBrand Name: genuoMinimum Order Quantity: 1

Price: negotiable
Packaging Details: carton box
Payment Terms: L/C, T/T, D/P, D/A



Product Specification

• Features: High-performance Synchronized, Maximizes

Value Creation, Reduces Costs, User-friendly Operating System, First-class Design, Super Quality, High Precision, Huge Competitive Advantage, More Convenient To Use, High

Cost Performance

Brand: GENUO
 Product Series: ESC Series
 Type: CNC Press Brake

Controller: Independently Developed Controller

• Highlight: cnc press bending machine 4 Axis,

cnc press bending machine 5 Axis,

7 Axis 5 axis press brake

COST-EFFECTIVE

Genuo CNC Machine Tool Co.,Ltd. / www.genuogroup.com

CNC PRESS BRAKES

EXCELLENT ESC Series >



Smooth and fast

Advanced servo proportional valve, through the grating ruler real-time feedback, to ensure high bending accuracy and stability. High rigid frame

The use of integral machining, tempering ultra-high strength machine frame to provide greater application space in bending length.

Well-known brand accessories

Machine accessories are made of well-known foreign brands, improve the stability of the machine, long service life. Useful additional features

For example, fast Clamps and different types of Punch and Die options, combined with a precision back gauge system, can complete the bending of workpieces of different shapes.

Multifunctional control system

Pressure can be calculated automatically based on the length and thickness of the workpiece, and 2D image editing and presentation options are available.

Flexible bending combination

Large travel and 2-axis, 4-axis high precision back guage system, can achieve more flexible bending size and Angle.

CNC control system



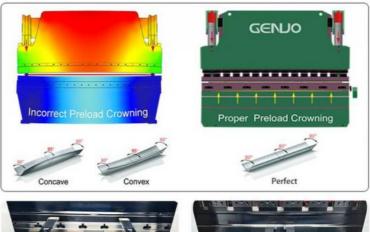


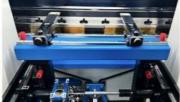
ETC-16T is a new generation of performance bending control system of GENUO dedicated to synchronous press brakes. The system has rich interfaces, which can be easily connected to the automatic production line as a bending unit.

It can cooperate with industrial robots in interactive operation, to the greatest extent freefrom manual intervention, improve the accuracy and efficiency of the equipment.

- 15.6 "LED real color LCD screen with friendly manmachine interface, menu operation is easy to learn and easy to use.
- The Linux operating system is stable and reliable, High sensitivity resistive touch screen, support glove operation.
- Intelligent algorithm and Flexible programming, Automatically calculate the bending process, three modes for you to choose from.

Backgauge And Crowning System







2 Axis Back Gauge (X,R)

4 Axis Back Gauge (X,R,Z1,Z2)

Auto Crowing System: To confrm a constant bend angle, manual or CNC crowning is essential which will offset potential deviations and allow for possible tooling wear to maintain parallel contacting surfaces. CNC crowning systems allow the press brake control to be pre- programmed with machine characteristics and defection data. Adjust the calculate and setting accordingly for different characteristics of different materials.

Backgauge System:Establishing the right back gauge for your projects will allow for increased part production and precision. From intricate parts which typically require more axes to large quantities that require more time and therefore increased cost, the correct back gauge for each job is essential to lowering costs per part which ultimately benefts your bottom line.

Main structure configuration

Hydraulic System

Germany

Rexroth Bosch Group



- Proportional control "hydraulic system block"
- Hydraulic transmission with high reliability
- integrated hydraulic system can effectively alleviate the problem caused by leakage of hydraulic fluid.

Linear Encoder Feedback

Italy





- The deformation is measured accurately
- Compensated by feedback method
- . The accuracy can be achieved uM level

Electric Component

France





- Strong and durable, ensure the stableoperation of the machine.
- Reasonable line connection and arrangement greatly reduces the failure rate.
- The integrated control module of hydraulic valve group makes the sliding block move smoothly and accurately.

Gasket Sealing Ring

Japan





- It has good sealing performance, pressure resistance and wear resistance
- It is elastic enough not to deform due to temperature changes
- Comply with international safety standards and industrial specifications

Optional Configuration



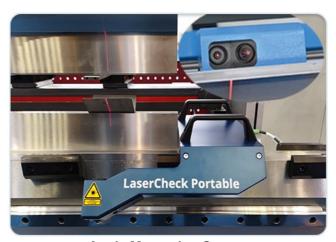
LASER Safety Guards

DSP LASER protects the press brake operator from the danger of crushing that can take place accidentally between the moving part of the machine and the fixed one. It assures to carry out the machine working cycle penalizing its execution time in the least.



CNC Sheet Follower

Suitable for all kinds of large sheet metal, especially thin metal sheet. Perfect to maintain synchronization with the sheet during the bending process. which lightens the operators work moving heavy pieces, improves bending efficiency and reduces operator risk.



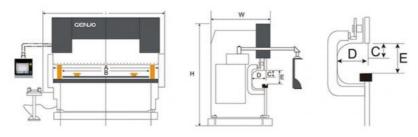
Angle Measuring System

Automatic angle measuring system can measures workpieces and regulates the angle, regardless of material variations. Reduce your materials consumption, shorten your machining times to get work started more quickly.

Product basic configuration

Standard Equipment	Optional Equipment			
▲ GENUO ETC-16T 4 Axis CNC Control	△ ETC-16T 5 Axis/7 Axis CNC Control			
▲ Integral welded rigid high tensile steel frame	△ DSP or SDKELI Lasersafe protection guard			
▲ High precision Y1,Y2 axis synchronized closed-loop feedback	△ Energy saving & low noise main servo SVP control			
▲ Accurate X axis back gauge system	△ 2 Axis(X,R) or 4-Axis (X,R,Z1,Z2)back gauge			
▲ CNC Motorized crowning system	△ The CNC Bending Sheet Follower			
▲ European-style punch and 4V/2V/1V Dies	△ WILA type top and bottom tool clamping system			
▲ Fast punch clamps and movable sliding front support	△ Bending tools management cabinet or trolley			

ESC Techical Specification



Model		A Length of Table	Distance Between Columns	D Throat Death	E Open Height	C Ram Strokes	Motor Power	Approx Weight	Overall Dimension
	Nominal Pressure								
ESC	(90%)	(mm)	(mm)	(mm)	(mm)	(mm)	(kov)	(kg)	(LxWxH)(mm)
40T/1600	400	1600	1250	300	420	150	4	2800	1950*1750*2350
637/2500	630	2500	1960	320	420	158	5.5	4200	2850*1750*2350
807/2500	800	2500	1960	350	480	200	7.5	4500	2850"1850"2450
100T2500	1000	2500	2000	400	480	200	7.5	5300	2850*1850*2500
100T/3200	1000	3200	2600	400	480	200	7.5	6500	3850"1850"2600
125T/2500	1250	2500	2000	400	480	200	7.5	5500	3000*1850*2500
125T/3200	1250	3200	2600	400	480	200	- 11	7000	3850*1850*2600
125T/4000	1250	4000	3200	400	480	200	11	8500	4610*1850*2600
160T/3200	1600	3200	2600	400	480	200	11	8800	3900*1900*2600
160T/4000	1600	4000	3200	400	480	200	33	10000	4650*1900*2700
200T/3200	2000	3200	2600	400	480	200	15	11600	3900"1900"2700
200T/4000	2000	4000	3200	400	480	200	15	14000	4700"1900"2800
200T/5000	2000	5000	4000	400	480	200	15	16000	5800*1900*2900
200T/5000	2000	6000	4900	400	480	200	15	18000	6800*1900*3000
250T/3200	2500	3200	2600	400	520	250	18.5	12500	3900*2100*2800
250T/4000	2500	4000	3200	400	520	250	18.5	15000	4700*2100*2900
250T/5000	2500	5000	4000	400	526	250	18.5	17000	5800*2100*3000
250T/6000	2500	6000	4900	500	520	250	18.5	20000	6508*2100*3100
320T/3200	3200	3200	2600	400	620	250	22	14500	4000*2100*3000
320T/4000	3200	4000	3200	400	520	250	22	17500	4800*2200*3200
320T/5000	3200	5000	4000	500	520	250	22	20000	5800"2200"3400
320T/6000	3200	6000	4900	500	520	250	22	23500	6500*2208*3680
400T/4000	4000	4000	3200	500	600	320	30	22000	4800°2300°3500
400T/6000	4000	6000	4900	500	600	320	30	31000	6500*2300*3800









Hot Tags: excellent esc series cnc press brake, China, suppliers, manufacturers, factory, price, cost, cheap, for sale,



Maanshan Genuo Machinery Manufacturing Co., Ltd.



0086 555 7168598



sales@genuogroup.com



genuocnc.com

Wanda Center 1116, Yushan District, Maanshan, Anhui, China 243000