



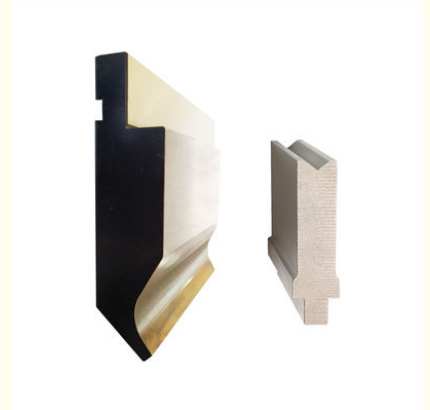
Automatic GN109 Series Press Brake Tools 220V 380V 415V 440V

Our Product Introduction

for more products please visit us on genuocnc.com

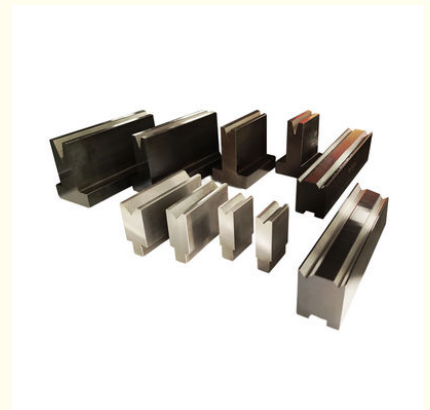
Basic Information

- Place of Origin: China
- Brand Name: genuo
- Certification: M.2020.206.C6366
- Model Number: GN109
- Minimum Order Quantity: 1
- Price: negotiable
- Packaging Details: carton box
- Delivery Time: 60 days
- Payment Terms: L/C, T/T, D/P, D/A
- Supply Ability: 1 Set/Sets Every 7~25 days

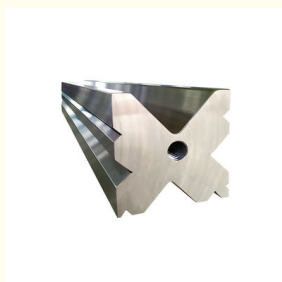


Product Specification

- Product Name: Press Brake Tooling V Dies And Punch
- Application: Press Brake Bending Machine Accessories
- Voltage: 220V/380V/415V/440V/customized
- Color: Customer Choose
- Mould Material: 42CrMo
- Certification: CE
- Worktable: Brush & Steel Ball Combined Seamless Worktable
- After-sales Service Provided: Online Support Video Technical Support
- Value-added Services: Presented Two Years Warranty
- Degree Of Automation: Automatic
- Highlight: **GN109 Press Brake Tools,**
Press Brake Tools 220V, 440V press brake tool



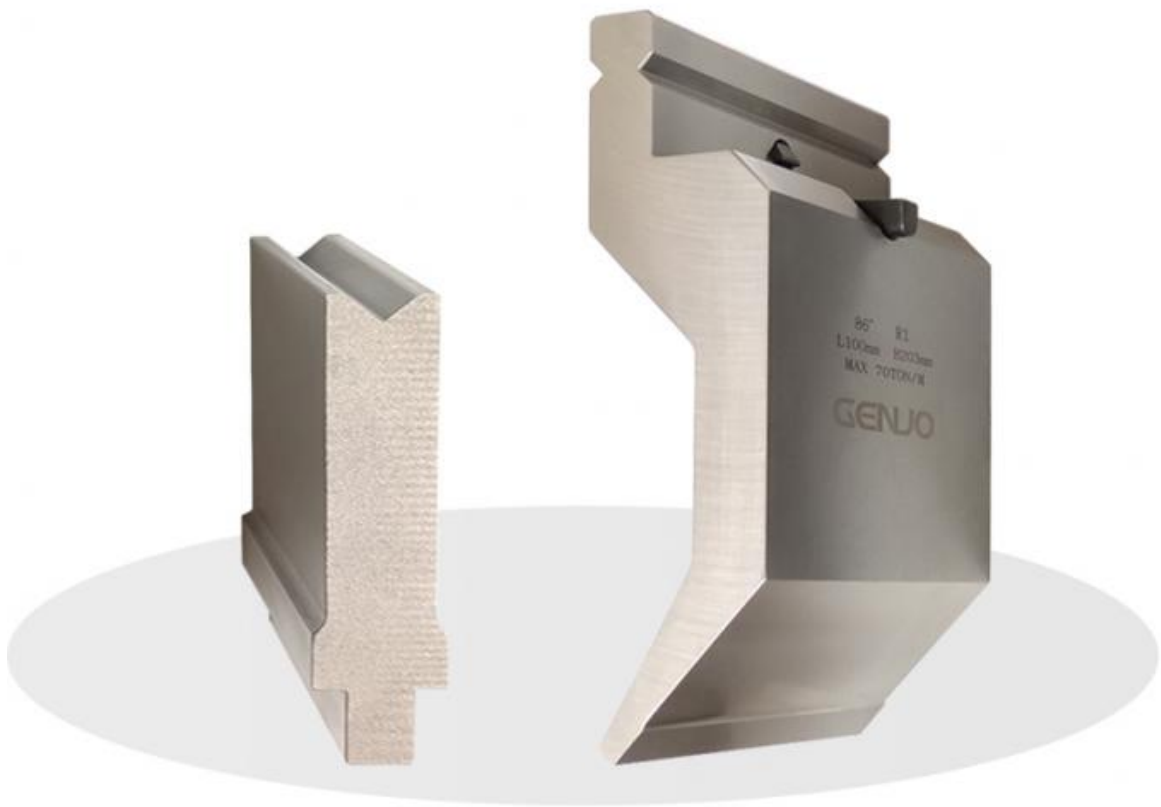
More Images



- GN109 -

Press Brake Tools

- Extremely high precision
- Super bearing capacity
- Excellent surface finish



The accuracy and durability of Genuo's tooling and Tool Holders are unmatched.

The Highest Standard For Defining Bending Techniques.

- Application -

GENUO tooling is hardened and precision ground to give you optimal press brake performance with all critical tolerances within $\pm 0.02\text{mm}$. High precision performance helps eliminate secondary handling to correct errors while also helping to decrease bending costs.

AMADA | TRUMPF | LVD



Amada/
Promecam /
EURO Style



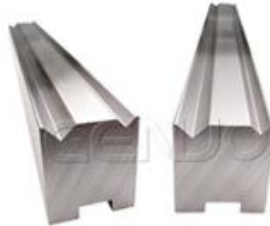
Trumf/
Wila/
EHT



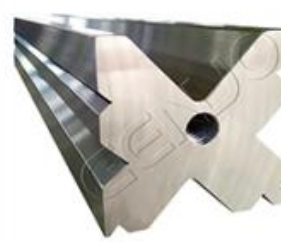
LVD/
Bystronic/
Gasparini



1-V Die
Insert Die
T-Shape



2-V Dies
Reversible
Bolt Type



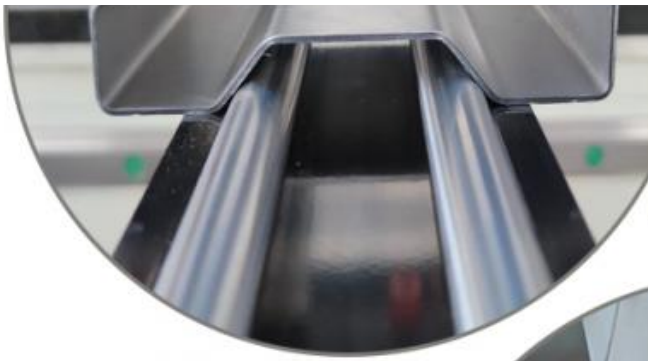
Multi-V Dies
4-V Self-Center
Customized

- Various Solutions To Meet Different Needs -

Bending | Forming | Hemming



Bending



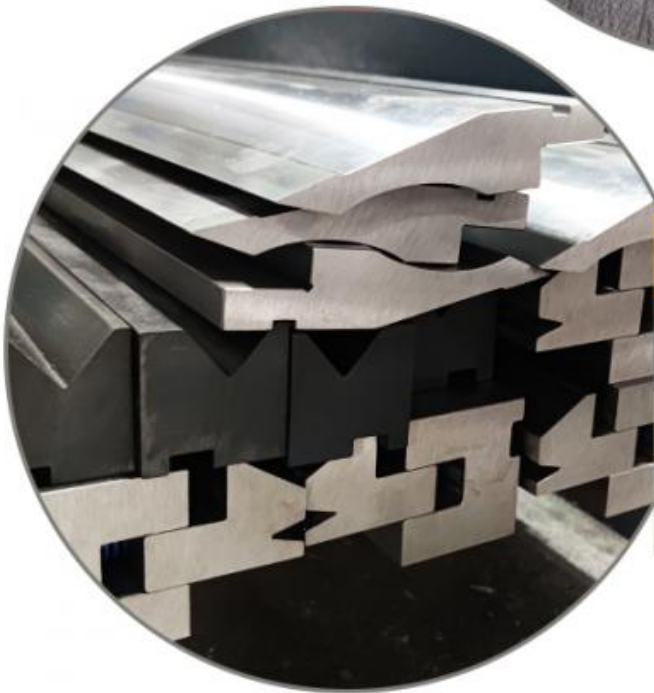
Usage

Common 90° ,
Other angle bending

Forming

Usage

Radius, Z-bend,
Multilateral forming



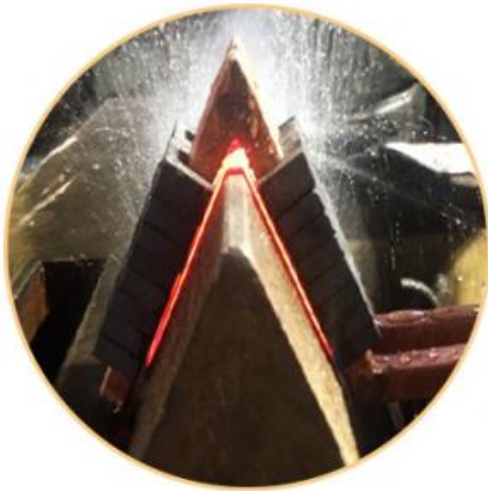
Hemming

Usage

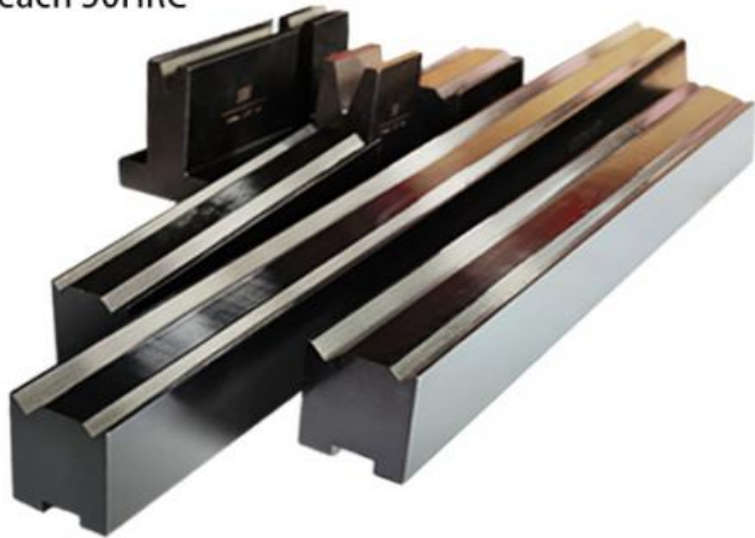
Flatting, Louver
Hinge hemming

- High Quality Steel Deep Hardened -

42CrMo | C45 | 50HRC



Selected high-quality 42CrMo steel forging
Deephardened heat treatment process
The hardness of the tools
can reach 50HRC



- Quality Of Ingenuity Fine Detail Processing -

Beautiful | Smooth | Unified



Nitriding

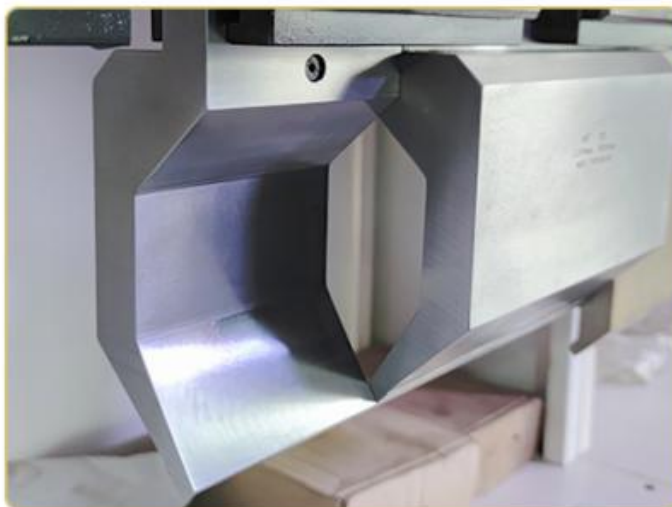
Antirust

Improve corrosion resistance for longer performance

Smooth

Neat and Clean

Reasonable chamfer and vertical section make it easier to use



Splicing

Perfect Alignment

High standard straightness & self center ensure bending accuracy

- Quality Of Ingenuity Fine Detail Processing -

Laser marked | Size | Capacity



BRAND: GENUO

LENGTH: 800/835MM

NAME: PUNCH

HEIGHT: 120MM

MATERIAL: 42CRMO/C45

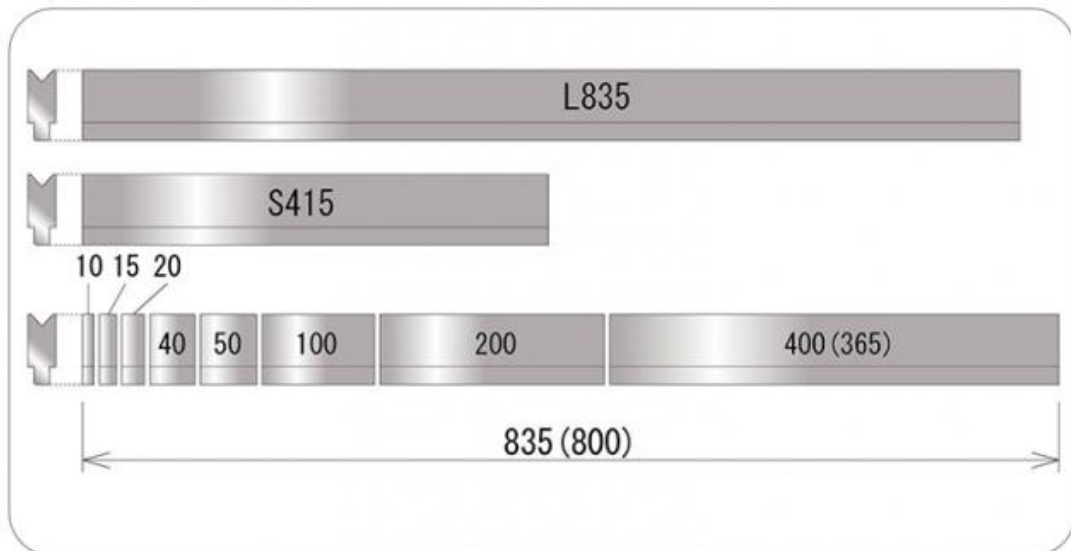
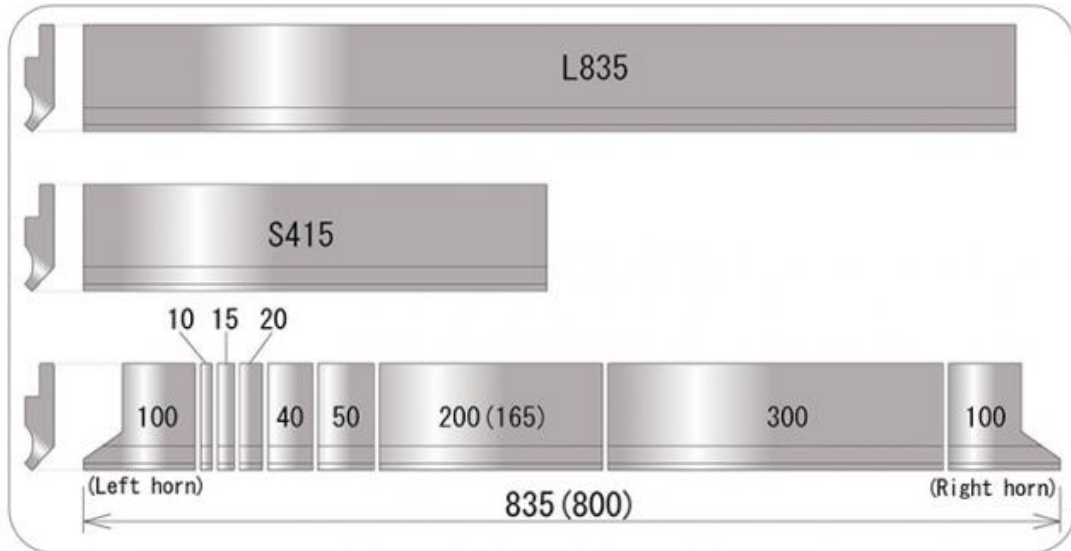
ANGLE: 88°

HARDNESS: 50±5HRC

MAX : 500KN/M

- Divisions With Tools Arbitrary Bending Length -

Segment | Horns | Customizable



Note The above is the standard segmentation . We can produce any length from 10mm to 8000mm.

- Divisions With Tools Arbitrary Bending Length -

Type	Hight(mm)	Degrees(°)	Radius(mm)
Punch	67/80/85/100/105/120/200	30/45/60/86/88/90	0.2/0.5/0.8/1.0/1.2/1.5/2.0
V Die	26/46/55/60/65/80/100/120	30/45/60/86/88/90	0.2/0.5/0.8/1.0/1.2/1.5/2.0



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