# Exchange Table CNC Fiber Laser Cutting Machine 1KW 1.5KW 2KW 3KW

# **Basic Information**

Place of Origin: ChinaBrand Name: genuo

• Certification: M.2020.206.C6366

Model Number: ST-

3015/4015/4020/6015/6020/6025/8025/12025

Minimum Order Quantity: 1

Price: negotiable Packaging Details: carton box Delivery Time: 90 days

Payment Terms:
L/C, T/T, D/P, D/A

Supply Ability: 1 Set/Sets Every 15~35 days



# **Product Specification**

Product Name: Fiber Laser Metal Cutting Machine

• Application: Stainless Steel Metal Sheet Plate Laser Cut

Laser Type: Fiber Laser

Laser Power: 1KW/1.5KW/2KW/3KW/4KW/6KW/8KW/12KV

• Voltage: 220V/380V/415V/440V/customized

Max Cutting Speed: 120mm/min
X/Y Axis Positioning Accuracy: ≤±0.03 Mm/min

Control System: Cypcut Control
Comtrol Software: Genuo-Cypcut
Cooling Type: WATER COOLING
Laser Source: Raycus/Max

Laser Cutting Head: WSX Or RayTools Laser Auto Focus

Linear Guide Brand: PMI Or HIWIN Guide Rail
Electrical Components: German Schneider



# **Laser Cutter**

# **POWER GNET Exchange Table Series**

CLOSED DESIGN

MORE SECURITY

HIHG PRECISION



Genuo Power GNET series fiber laser cutting machine with double motor fast and stable drive and double exchange worktable. The two tables can work independently without affecting each other. The feeding time is greatly saved. With the cooperation of super high-quality high-power laser and transmission system, it has excellent cutting performance and accuracy. Extremely high cutting efficiency, maximize value creation and reduce cost. The closed cutting area can well avoid the possible harm to human body caused by laser and smoke during operation. Partition ventilation system and dust collection device ensure the cleanness of the environment.3KW ~ 12KW optional.

Standard Equipment	Optional Equipment				
▼ Raycus or Max laser source	∇ IPG or nLIGHT laser source				
▼ WSX or RayTools laser cutting head	∇ PRECITEC laser cutting head				
▼ GENUO-Cypcut control software	□ Beckhoff CNC control system				
▼ High strength stress relieved frame	∇ Nodular Cast-iron integral frame				
▼ Lightweight aviation aluminum beam	□ Dust collector system				
▼ Motovario planetary reducer	∇ Alpha planetary reducer				
▼ YYC gear rack,HIWIN guide rail	→ Atlanta gear rack, Rexroth rail				
▼ Hanli water cooling system	∇ Power regulator Device				
▼ Automatic lubrication system	∇ Air compression system				

# **Configuration Details**

The new closed design, double table fast exchange, while processing edge cutting, fast, small slit, smooth section, easy operation, low energy consumption, suitable for large quantities of continuous processing, highlighting cutting competitive advantage.







High Power	More Secure	Best Serive
thicknesses. With efficient and accurate	cutting smoke and dust. Ensure the safety of operators and the protection of ecological environment	stable performance and minimum maintenance cost can ensure continuous production. Remote assistance and excellent after-sales service will make you worry free.

# Structural Advantages



#### **Aviation Aluminum Beam**

The crossbeam is made of aviation grade aluminum, After manual aging, solution treatment and finishing, the beam has good integrity, rigidity, toughness and ductility.

The lightweight and high rigidity of the crossbeam ensure the high-speed movement during laser processing. At the same time, it has perfect dynamic performance and meets the accuracy.

With long service life, it can keep the shape unchanged to the greatest extent, so as to ensure the cutting accuracy and product quality.



# **Exchange Worktable**

The independent running of 2 platforms is not related, the accuracy is not affected by each other, and the slag removal is more convenient.

The positioning of the double cone pin is in one step and keeps the accuracy.

High precision, Fast speed High efficiency

#### Main Accessories





## **Advanced Laser Generator**

Standard configuration of stable and efficient Raycus or MAX laser generator. Modular design, highly integrated system, free from maintenance, high reliability.

The laser power is continuously adjustable, with high beam quality and high laser stability. It is an ideal laser source for laser fine cut, precision welding and other applications. Compared with other similar lasers in the market, our laser has obvious advantages.

Optional IPG and nLIGHT Laser.

# Intelligent Cutting CNC Control

The whole series of laser cutting machines are equipped with CypCut laser cutting control software or HypCut ultrahigh power laser cutting control software. With high accuracy visual positioning system and integrated CNC system successively.

It is easy to use and has powerful functions, which can meet and apply to various processing occasions. In addition, it has WiFi remote control function. Escort your machine wherever it is used. Optional Germany PA8000, Siemens CNC cutting system





#### **Exactly Matched Laser Head**

All Genuo laser cutting machines are standard equipped with WXS or Raytools auto-focusing laser cutting heads. The cutiing heads have a built-in motor drive unit, which drives the focusing lens through a linear mechanism to change position automatically. Customers can set the program to achieve continuous focus that completing the rapid piercing and cutting material with different thickness.

The design of water-cooled structure allows laser heads to work stably and chronically.Optional PRECITEC and Lasermech laser cutting heads.

#### **High Strength Heavy Frame**

The main frame of the cutting machine is welded with high-quality carbon structural steel with tensile strength up to 500MPa, After high temperature annealing and natural aging to eliminate welding stress, deformation prevention, more durable.

Then by the large-scale precision gantry machining center for precision machining. Stable and reliable bed, no deformation, to ensurelong-term cutting accuracy and machine stability.

Optional casting machine bed.



# **High Precision Transmission Parts**

Special Japanese SHIMPO or French Motovario flange reducer, precision rack and pinion, silent linear guide. Connect the lathe bed and the cutting part precisely.

Let the machine run in a very smooth and efficient way. With the automatic lubrication system, the maintenance of mechanical parts is greatly reduced.

Optional Atlanta reducer, rack and pinion.



# **Superior Quality Electrical Components**

The machine adopts Japanese Fuji or Panasonic servo motor and drive up to6000r / min.

Powerful torque and power greatly improve the cutting efficiency. At the same time, it has extremely accurate positioning accuracy and long service life.

The main electrical accessories are Schneider and Siemens, reasonable line connection and optimization. Ensure a very low failure rate.

Optional Yaskawa servo motor and drive.

# Optional Installation





#### Power Stabilizer

Unstable voltage can cause mortal injury or equipment malfunction, affect production, cause delivery delays, and unstable quality.

At the same time, it accelerates the aging of the equipment, affects the service life and even burns the parts, so that the owner is faced with the problem of repairing or having to update the equipment in a short period of time, wasting resources; In severe cases, even security incidents can occur, causing incommensurable losses. Therefore, Therefore.

If your factory voltage fluctuates greatly or is unstable, it is necessary to use a voltage Stabilizer.

#### **Dust Collector**

The harmful smoke and dust produced by laser cutting is very harmful to human health and the core components of the machine.

Therefore, it is urgent to choose a waste gas treatment method. The smoke and dust enter the internal filtering system of the equipment through the smoking pipe and are discharged locally.

The filtering system is composed of physical and chemical multi-level filtering system, and the purification rate is up to 99%. It can not only remove smoke, but also eliminate pungent odor. This kind of equipment is specially used for the purification of smoke and dust of laser machine.



#### **Air Compression System**

Special for laser cutting, it adopts integrated air compressor, air receiver, cold dryer, filter element, direct connection low resistance design. Sufficient flow, giving play to better cutting performance.

The side exhaust air is designed to dissipate heat and is not easy to accumulate dust.

Automatic and manual dual blowdown design to remove residual substances.

Four stage filtration, YUKA brand, filter. Front mounted black oil mist filter, with good water and oil removal effect. The filtration precision of over setting oil and water removal can reach 0. 01PPM.

# Features



The cutting machine adopts international famous brand advanced laser, which has high electro-optical efficiency, water-saving and power-saving. Especially important, it can be free of maintenance for a long time, save a lot of maintenance funds and time, and improve work efficiency.

The overall main frame adopts gantry structure worktable. The high damping bed has good rigidity, high precision and stable operation. The frame structure is made of high-quality steel honeycomb welding. The machine tool is annealed, twice aged and processed by large-scale gantry milling machine. These design and processing means ensure that the machine tool has excellent seismic resistance, high rigidity and stability. It fully meets the stability requirements of the machine tool in high-speed motion.

The high precision double side rack and pinion drive and linear guide rail are adopted, and the powerful dual drive servo motor drive system is used to effectively ensure the speed and accuracy of laser cutting. Also can choose the exchange type worktable, the failure rate is extremely low, the exchange time is short, greatly improves the production efficiency.

# **Cutting Ability**

GENUO laser cutting machine has powerful cutting ability, "flying" cutting speed, ultra-high stability, high quality processing, extremely low operating cost and ultra-high adaptability.

#### **Five Advantages**

LIGHTNING PIERCING

FOLLOW UP STABILITY

**OPTIMIZE CUTTING PROCESS** 

CONTINUOUS PERFORATION

STABLE AND EFFICIENT











### **Technical Parameter**

GNET-3015	GNET-4015	GNET-4020	GNET-6015	GNET-6020	GNET-6025	GNET-8025	GNET-12025
3000*1500m	4000*1500m	4000*2000m	6000*1500m	6000*2000m	6000*2500m	8000*2500m	12000*2500mm
m	m	m	m	m	m	m	12000 230011111
1500mm	1500mm	2000mm	1500mm	2000mm	2500mm	2500mm	2500mm

3000mm	4000mm	4000mm	6000mm	6000mm	6300mm	8000mm	12000mm
250mm	250mm	250mm	250mm	250mm	250mm	250mm	250mm
1000W/1500W/2000W/3000W/4000W/6000W/8000W/12000W/15000W/20000W/Other							
≤ ±0.03 mm / min							
≤ ±0.02 mm / min							
120 m / min							



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